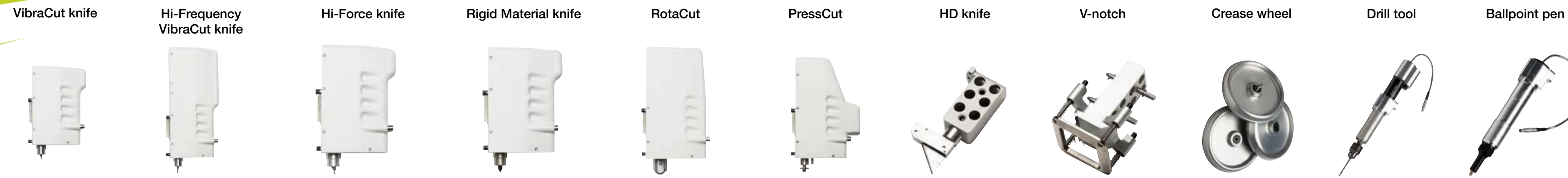
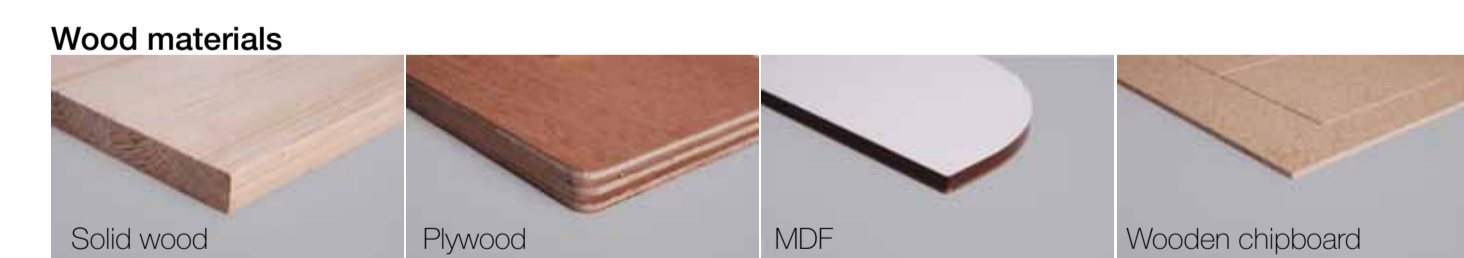
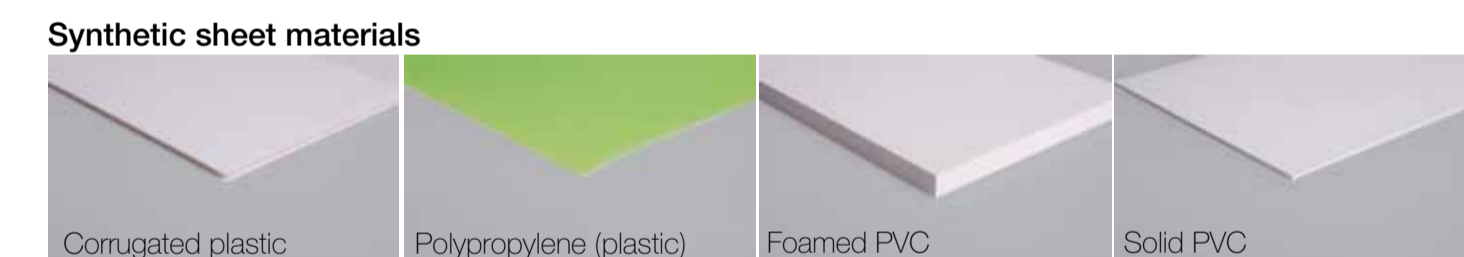
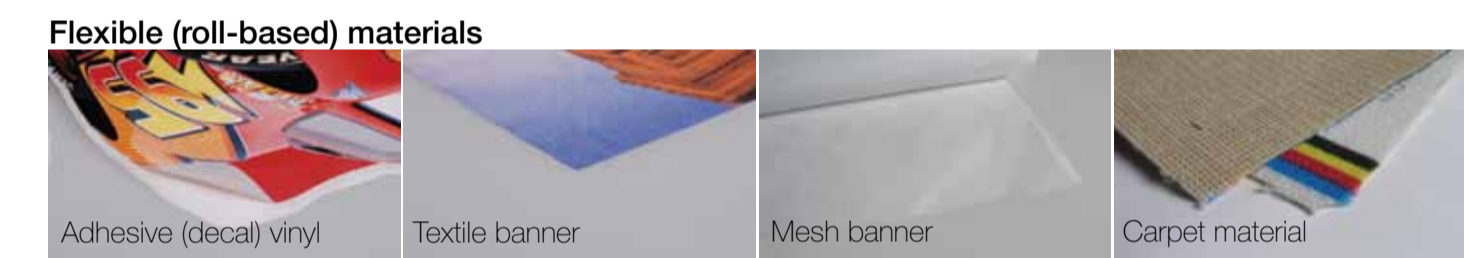
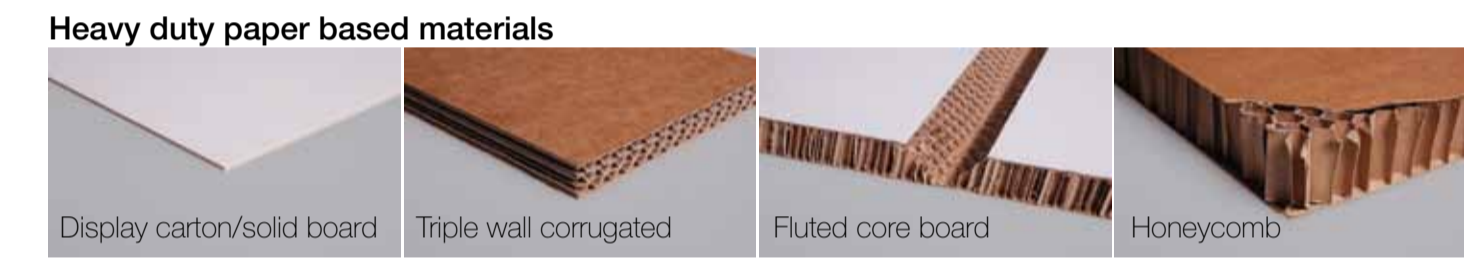
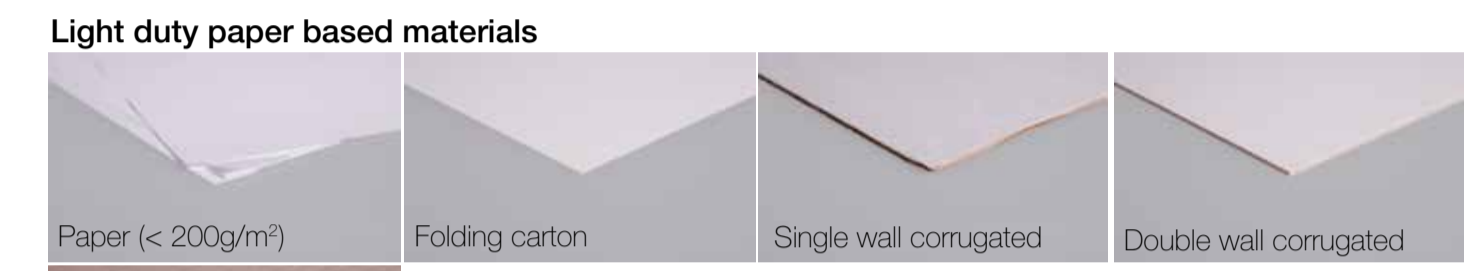


# Kongsberg XP material and tooling guide



- Recommended cutting
- Alternative cutting
- Recommended folding
- Alternative folding
- Special treatment

	FAST TOOL POSITION TOOLS						HIGH SPEED MILLING UNIT/ HIGH POWER MILLING UNIT	HEAVY-DUTY TOOL UNIT						FOAM CUTTING UNIT	INSERT POSITION UNIT
	VibraCut knife (97AR6099)	Hi-Frequency VibraCut knife (97AR6147)	Hi-Force knife (97AR6029)	Rigid Material knife (97AR6029)	RotaCut (97AR6099)	PressCut (97AR6094)		HD knife -17 (97AR6099)	HD knife -30 (97AR6029)	V-notch knife 45° - 15 mm (97AR6029)	V-notch knife 45° - 10 mm (97AR6029)	V-notch knife 15° (97AR6029)	Incl. HD Tool Unit 26 mm crease wheel (97AR6029)	Incl. HD Tool Unit 150 mm crease wheel (97AR6029)	Drill tool insert (97AR6032)
<b>Light duty paper based materials</b>															
Paper (< 200g/m²)															
Folding carton															
Single wall corrugated															
Double wall corrugated															
Corrugated with high recycle content															
<b>Heavy duty paper based materials</b>															
Display carton/solid board															
Triple wall corrugated															
Fluted Core Board < 10mm															
Fluted Core Board 10-16mm															
Fluted Core Board 16-30mm															
Fluted Core Board 30-50mm															
Honeycomb < 30mm															
Honeycomb 30-55mm															
<b>Flexible (roll-based) materials</b>															
Adhesive (decal) vinyl															
Reflex foil, diamond grade															
Vinyl banner															
Mesh banner															
Textile banner															
Carpet materials w/ rubber backing															
Inkjet printing foil															
<b>Synthetic sheeted material</b>															
Corrugated plastic < 5 mm															
Corrugated plastic 5-10 mm															
Polypropylene (plastic)															
Clear vinyl PVC															
Solid PVC															
Foamed PVC (Forex, Sintra) < 5 mm															
Foamed PVC (Forex, Sintra) > 5 mm															
Styrene, Polystyrene, PS															
Polycarbonate < 1 mm															
Polycarbonate > 1 mm															
Acrylic panels															
Lenticular display panels															
Magnetic foil															
<b>Sandwich material</b>															
Foamboard w/ paper surface															
Foamboard w/ high pressure laminate surface															
ACM (Aluminium composite materials)															
<b>Wood materials</b>															
Solid wood															
Plywood															
Medium density fibreboard (MDF)															
Wooden chipboard															
<b>Foam materials</b>															
Polyethylene foam < 10mm															
Polyethylene foam 10-30mm															
Polyethylene foam 30-50mm															
Expanded polystyrene < 10mm															
Expanded polystyrene 10-30mm															
Expanded polystyrene 30-50mm															



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